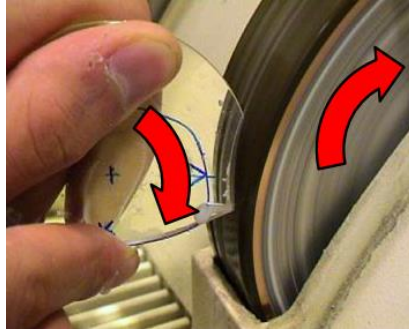
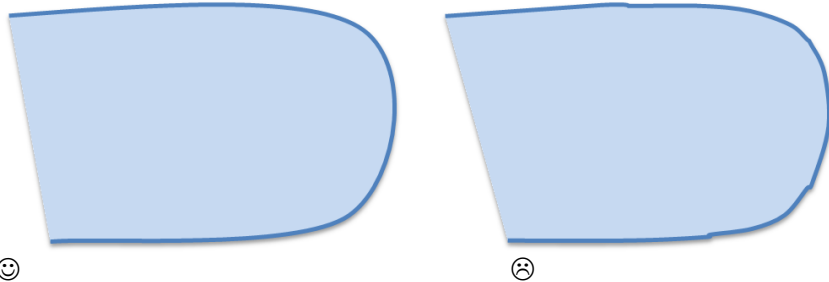


- After the grinding wheel has been dressed, the edger will remove more lens material than before while applying the same pressure! In practice this means that the lens will be small (or too small!) quicker than before. The same is true for safety beveling!
- Hold the lens with one hand to allow rotating movements and use a finger of the other hand to guide the lens. Sometimes both hands are used to hold the lens, especially for roughing.
- The lens has to be rotated constantly, always in one direction and if applicable against the direction of the rotating wheel:

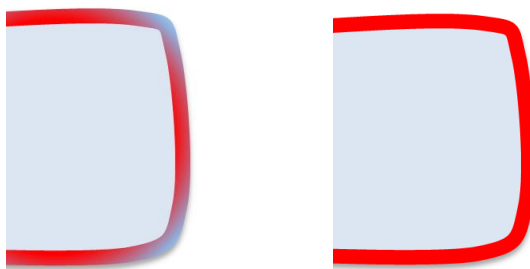


- Important is to start the grinding process with very little pressure and increase it while at the same time rotating the lens. Before the lens is detached the pressure is gradually reduced. If this is not the case the surface will not look completely even (especially for flat bevels):



This can be neglected when roughing.

- Corners are grinded with less pressure (blue color):



Otherwise they are rounded off too much:

